

JANOME

MY LOCK 554D

Sailing Line

Offering improved
Stability,
Power and
Feeding Ability



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Machine size (mm)	W321 x H280 x D284 (incl hand wheel)
Machine weight (kg)	6.5 KG
Bed type	Flatbed
Number of spool pins	4
Carrying handle	Integrated in rear top cover
Maximum speed (SPM)	1,300 stitches per a minute
Type of needle(s)	Janome ballpoint - HAX1-SP#11, #12, #14
Number of needles	Use 1 or 2 needles
Number of threads	2/3/4-thread (threaded ready to sew)
Threading chart	Colour coded inside front opening cover
Stitch length (mm)	1.0 - 5.0
Cutting width / stitch width (mm)	5.3 - 7.3 using left needle 3.1 - 5.1 using right needle
Standard stitch length (mm)	3
Differential feed ratio	0.5 - 2.25 (stop puckering or add gather)
Feed dog	8 pieces
Retractable upper knife	Yes
Presser foot pressure adjustment	Screw-in on top cover
Presser foot (new style)	Snap-on/off
Presser foot height (mm)	5.0
Thread tension adjustment	Manual
Thread pre-tensioner	Slide-in on top cover
Automatic tension release	Yes, lift presser foot & tension releases
Needle threader	Handy needle threader accessory
Lower looper	Easy threading built-in mechanism
Lamp	White LED (1 place)
Waste chip box	Yes
Accessory box	Yes
HANENITE rubber footing	Reduces vibration & durable

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Improved Presser Foot

This foot offers improved visibility; longer needle position markings, smoother fabric feeding with reduced front curve, and indented grooves under the foot prevent slippage, changes enhance rolled hem stitching.



8-Piece Feeding System

Additional feed dogs enhance smooth feeding and improved fabric control on all fabric types. Increased performance in bi-level stitching over multiple fabric layers

Quick Rolled Hem Change

No need to swap needle plates for rolled hemming, simply slide needle plate setting knob to "R" and slide pre-tension setting slider to "R.H."



JANOME

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