

MYLOCK 554D

Sailing Line

Offering improved Stability, Power and Feeding Ability



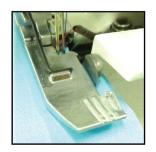


Machine size (mm)	W321 x H280 x D284 (incl hand wheel)
Machine weight (kg)	6.5 KG
Bed type	Flatbed
Number of spool pins	4
Carrying handle	Integrated in rear top cover
Maximum speed (SPM)	1,300 stitches per a minute
Type of needle(s)	Janome ballpoint - HAx1-SP#11, #12, #14
Number of needles	Use 1 or 2 needles
Number of threads	2/3/4-thread (threaded ready to sew)
Threading chart	Colour coded inside front opening cover
Stitch length (mm)	1.0 - 5.0
Cutting width / stitch width (mm)	5.3 - 7.3 using left needle 3.1 - 5.1 using right needle
Standard stitch length (mm)	3
Differential feed ratio	0.5 - 2.25 (stop puckering or add gather)
Feed dog	8 pieces
Retractable upper knife	Yes
Presser foot pressure adjustment	Screw-in on top cover
Presser foot (new style)	Snap-on/off
Presser foot height (mm)	5.0
Thread tension adjustment	Manual
Thread pre-tensioner	Slide-in on top cover
Automatic tension release	Yes, lift presser foot & tension releases
Needle threader	Handy needle threader accessory
Lower looper	Easy threading built-in mechanism
Lamp	White LED (1 place)
Waste chip box	Yes
Accessory box	Yes
HANENITE rubber footing	Reduces vibration & durable



Improved Presser Foot

This foot offers improved visibility; longer needle position markings, smoother fabric feeding with reduced front curve, and indented grooves under the foot prevent slippage, changes enhance rolled hem stitching.



8-Piece Feeding System

Additional feed dogs enhance smooth feeding and improved fabric control on all fabric types. Increased performance in bi-level stitching over multiple fabric layers

Quick Rolled Hem Change

No need to swap needle plates for rolled hemming, simply slide needle plate setting knob to "R" and slide pre-tension setting slider to "R.H."



 $\label{thm:equiv} \mbox{HANENITE is a registered trademark of Naigai Rubber Industry Co., Ltd.}$

JANOME

AUSTRALIA
Janome Australia Pty Ltd.
PO Box 1383, Moorabbin 3189 Victoria

NEW ZEALAND Janome New Zealand Ltd. PO Box 447, Drury, Auckland 2247 www.janome.co.nz AVAILABLE FROM YOUR EXPERT JANOME RETAILER